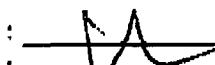



**Dart Aerospace Ltd.**

Date: Friday, 04/01/2008 9:23:20 AM  
User: Linda Lacelle

### Process Sheet

|                                    |   |                           |                            |
|------------------------------------|---|---------------------------|----------------------------|
| <b>Customer</b> :                  | CU-DAR001 Dart Helicopters Services   | <b>Drawing Name</b> :     | VERTICAL REFERENCE DOOR    |
| <b>Job Number</b> :                | 36564   |                           |                            |
| <b>Estimate Number</b> :           | 10077   |                           |                            |
| <b>P.O. Number</b> :               |   | <b>Part Number</b> :      | D205711013                 |
| <b>This Issue</b> :                | 04/01/2008 S.O. No. :   | <b>Drawing Number</b> :   | N/A                        |
| <b>Prsht Rev.</b> :                | NC  | <b>Project Number</b> :   | N/A                        |
| <b>First Issue</b> :               | 04/01/2008 Type : PURCHASED PARTS   | <b>Drawing Revision</b> : | N/A                        |
| <b>Previous Run</b> :              | 26016   | <b>Material</b> :         | N/A                        |
| <b>Written By</b> :                |  | <b>Due Date</b> :         | 04/01/2008 Qty: 1 Um: Each |
| <b>Checked &amp; Approved By</b> : |  |                           |                            |
| <b>Comment</b> :                   | Est Rev:A 04.11.09 New Issue KJ/JLM   |                           |                            |

#### Additional Product

Job Number



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

|     |    |                  |
|-----|----|------------------|
| 1.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|



Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D205-711-013 CHG001

|     |             |                       |
|-----|-------------|-----------------------|
| 2.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

|     |            |                         |
|-----|------------|-------------------------|
| 3.0 | D412711041 | Vertical Ref. Door Assy |
|-----|------------|-------------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

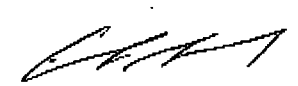
Description

Batch

1 D412-711-041 Vertical Reference Door

4043895

B21371 08.01.07

 Jan 4/08

Attach serviceable tags

|     |            |                     |
|-----|------------|---------------------|
| 4.0 | D205711113 | Wiring Harness, 205 |
|-----|------------|---------------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit


Qty Part Number

Description

Batch

1 D205-711-113 Wiring Harness, 205

4043667

 Jan 4/08

Attach serviceable tags

Date: Friday, 04/01/2008 9:23:20 AM  
User: Linda Lacelle

# Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR

Job Number: 36564

Part Number: D205711013

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

EA2046915205

Instrument Panel, 205



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 EA20469-15-205 Instrument Panel, 205

7643231

Attach serviceable tags

Installed on door but not per dng. Acceptable denotation

08.01.07

Jan 4/08

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



08.01.07

Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-711-013

Location:

PPP Rev:

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08.01.07

Job Completion



08.01.08

|  |  |                     |                     |
|--|--|---------------------|---------------------|
| <b>DART AEROSPACE LTD</b>                            |  | <b>Work Order:</b>  | <b>21371</b>        |
| <b>Description:</b> Vertical Reference Door Assembly |  | <b>Part Number:</b> | <b>D412-711-041</b> |
| <b>Dwg:</b>  |  | <b>Qty:</b>         | <b>4</b>            |
| Page 2 of 2  |  |                     |                     |

| Step | Location     | Procedure  | By        | Date        | Qty         |       |    |        |      |           |    |        |      |           |    |        |      |           |   |          |        |           |    |           |        |           |    |            |       |           |     |              |       |          |     |              |       |           |    |              |       |           |    |              |       |           |    |           |     |           |   |            |     |           |    |           |           |           |   |            |           |           |   |           |           |           |   |            |           |           |   |           |           |           |   |            |       |           |   |              |       |           |  |          |   |
|------|--------------|--|-----------|-------------|-------------|-------|----|--------|------|-----------|----|--------|------|-----------|----|--------|------|-----------|---|----------|--------|-----------|----|-----------|--------|-----------|----|------------|-------|-----------|-----|--------------|-------|----------|-----|--------------|-------|-----------|----|--------------|-------|-----------|----|--------------|-------|-----------|----|-----------|-----|-----------|---|------------|-----|-----------|----|-----------|-----------|-----------|---|------------|-----------|-----------|---|-----------|-----------|-----------|---|------------|-----------|-----------|---|-----------|-----------|-----------|---|------------|-------|-----------|---|--------------|-------|-----------|--|----------|---|
| 5    | EAGLE        | <div>Pick:<table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>14</td><td>AN3-3A</td><td>Bolt</td><td>07-008057</td></tr><tr><td>22</td><td>AN3-4A</td><td>Bolt</td><td>06-014766</td></tr><tr><td>24</td><td>AN3-7A</td><td>Bolt</td><td>06-007895</td></tr><tr><td>6</td><td>AN960-6L</td><td>Washer</td><td>07-007895</td></tr><tr><td>90</td><td>AN960-10L</td><td>Washer</td><td>07-003251</td></tr><tr><td>34</td><td>CR3242-4-2</td><td>Rivet</td><td>06-014919</td></tr><tr><td>135</td><td>MS20426AD3-3</td><td>Rivet</td><td>07-00510</td></tr><tr><td>140</td><td>MS20426AD4-3</td><td>Rivet</td><td>06-006985</td></tr><tr><td>25</td><td>MS20470AD3-3</td><td>Rivet</td><td>05-002460</td></tr><tr><td>90</td><td>MS20470AD4-3</td><td>Rivet</td><td>07-007189</td></tr><tr><td>24</td><td>MS21042L3</td><td>Nut</td><td>07-007196</td></tr><tr><td>2</td><td>MS21042L06</td><td>Nut</td><td>07-008857</td></tr><tr><td>13</td><td>MS21069L3</td><td>Nut Plate</td><td>06-014775</td></tr><tr><td>8</td><td>MS21069L08</td><td>Nut Plate</td><td>07-006988</td></tr><tr><td>1</td><td>MS21071L3</td><td>Nut Plate</td><td>06-009776</td></tr><tr><td>1</td><td>MS21071L08</td><td>Nut Plate</td><td>06-013190</td></tr><tr><td>9</td><td>MS21075L3</td><td>Nut Plate</td><td>07-004282</td></tr><tr><td>2</td><td>MS24677-12</td><td>Screw</td><td>05-011931</td></tr><tr><td>6</td><td>MS27039-1-09</td><td>Screw</td><td>06-014772</td></tr></tbody></table></div> | Qty       | Part Number | Description | Batch | 14 | AN3-3A | Bolt | 07-008057 | 22 | AN3-4A | Bolt | 06-014766 | 24 | AN3-7A | Bolt | 06-007895 | 6 | AN960-6L | Washer | 07-007895 | 90 | AN960-10L | Washer | 07-003251 | 34 | CR3242-4-2 | Rivet | 06-014919 | 135 | MS20426AD3-3 | Rivet | 07-00510 | 140 | MS20426AD4-3 | Rivet | 06-006985 | 25 | MS20470AD3-3 | Rivet | 05-002460 | 90 | MS20470AD4-3 | Rivet | 07-007189 | 24 | MS21042L3 | Nut | 07-007196 | 2 | MS21042L06 | Nut | 07-008857 | 13 | MS21069L3 | Nut Plate | 06-014775 | 8 | MS21069L08 | Nut Plate | 07-006988 | 1 | MS21071L3 | Nut Plate | 06-009776 | 1 | MS21071L08 | Nut Plate | 06-013190 | 9 | MS21075L3 | Nut Plate | 07-004282 | 2 | MS24677-12 | Screw | 05-011931 | 6 | MS27039-1-09 | Screw | 06-014772 |  | Jan 4/08 | 1 |
| Qty  | Part Number  | Description  | Batch     |             |             |       |    |        |      |           |    |        |      |           |    |        |      |           |   |          |        |           |    |           |        |           |    |            |       |           |     |              |       |          |     |              |       |           |    |              |       |           |    |              |       |           |    |           |     |           |   |            |     |           |    |           |           |           |   |            |           |           |   |           |           |           |   |            |           |           |   |           |           |           |   |            |       |           |   |              |       |           |  |          |   |
| 14   | AN3-3A       | Bolt   | 07-008057 |             |             |       |    |        |      |           |    |        |      |           |    |        |      |           |   |          |        |           |    |           |        |           |    |            |       |           |     |              |       |          |     |              |       |           |    |              |       |           |    |              |       |           |    |           |     |           |   |            |     |           |    |           |           |           |   |            |           |           |   |           |           |           |   |            |           |           |   |           |           |           |   |            |       |           |   |              |       |           |  |          |   |
| 22   | AN3-4A       | Bolt   | 06-014766 |             |             |       |    |        |      |           |    |        |      |           |    |        |      |           |   |          |        |           |    |           |        |           |    |            |       |           |     |              |       |          |     |              |       |           |    |              |       |           |    |              |       |           |    |           |     |           |   |            |     |           |    |           |           |           |   |            |           |           |   |           |           |           |   |            |           |           |   |           |           |           |   |            |       |           |   |              |       |           |  |          |   |
| 24   | AN3-7A       | Bolt   | 06-007895 |             |             |       |    |        |      |           |    |        |      |           |    |        |      |           |   |          |        |           |    |           |        |           |    |            |       |           |     |              |       |          |     |              |       |           |    |              |       |           |    |              |       |           |    |           |     |           |   |            |     |           |    |           |           |           |   |            |           |           |   |           |           |           |   |            |           |           |   |           |           |           |   |            |       |           |   |              |       |           |  |          |   |
| 6    | AN960-6L     | Washer   | 07-007895 |             |             |       |    |        |      |           |    |        |      |           |    |        |      |           |   |          |        |           |    |           |        |           |    |            |       |           |     |              |       |          |     |              |       |           |    |              |       |           |    |              |       |           |    |           |     |           |   |            |     |           |    |           |           |           |   |            |           |           |   |           |           |           |   |            |           |           |   |           |           |           |   |            |       |           |   |              |       |           |  |          |   |
| 90   | AN960-10L    | Washer   | 07-003251 |             |             |       |    |        |      |           |    |        |      |           |    |        |      |           |   |          |        |           |    |           |        |           |    |            |       |           |     |              |       |          |     |              |       |           |    |              |       |           |    |              |       |           |    |           |     |           |   |            |     |           |    |           |           |           |   |            |           |           |   |           |           |           |   |            |           |           |   |           |           |           |   |            |       |           |   |              |       |           |  |          |   |
| 34   | CR3242-4-2   | Rivet  | 06-014919 |             |             |       |    |        |      |           |    |        |      |           |    |        |      |           |   |          |        |           |    |           |        |           |    |            |       |           |     |              |       |          |     |              |       |           |    |              |       |           |    |              |       |           |    |           |     |           |   |            |     |           |    |           |           |           |   |            |           |           |   |           |           |           |   |            |           |           |   |           |           |           |   |            |       |           |   |              |       |           |  |          |   |
| 135  | MS20426AD3-3 | Rivet  | 07-00510  |             |             |       |    |        |      |           |    |        |      |           |    |        |      |           |   |          |        |           |    |           |        |           |    |            |       |           |     |              |       |          |     |              |       |           |    |              |       |           |    |              |       |           |    |           |     |           |   |            |     |           |    |           |           |           |   |            |           |           |   |           |           |           |   |            |           |           |   |           |           |           |   |            |       |           |   |              |       |           |  |          |   |
| 140  | MS20426AD4-3 | Rivet  | 06-006985 |             |             |       |    |        |      |           |    |        |      |           |    |        |      |           |   |          |        |           |    |           |        |           |    |            |       |           |     |              |       |          |     |              |       |           |    |              |       |           |    |              |       |           |    |           |     |           |   |            |     |           |    |           |           |           |   |            |           |           |   |           |           |           |   |            |           |           |   |           |           |           |   |            |       |           |   |              |       |           |  |          |   |
| 25   | MS20470AD3-3 | Rivet  | 05-002460 |             |             |       |    |        |      |           |    |        |      |           |    |        |      |           |   |          |        |           |    |           |        |           |    |            |       |           |     |              |       |          |     |              |       |           |    |              |       |           |    |              |       |           |    |           |     |           |   |            |     |           |    |           |           |           |   |            |           |           |   |           |           |           |   |            |           |           |   |           |           |           |   |            |       |           |   |              |       |           |  |          |   |
| 90   | MS20470AD4-3 | Rivet  | 07-007189 |             |             |       |    |        |      |           |    |        |      |           |    |        |      |           |   |          |        |           |    |           |        |           |    |            |       |           |     |              |       |          |     |              |       |           |    |              |       |           |    |              |       |           |    |           |     |           |   |            |     |           |    |           |           |           |   |            |           |           |   |           |           |           |   |            |           |           |   |           |           |           |   |            |       |           |   |              |       |           |  |          |   |
| 24   | MS21042L3    | Nut  | 07-007196 |             |             |       |    |        |      |           |    |        |      |           |    |        |      |           |   |          |        |           |    |           |        |           |    |            |       |           |     |              |       |          |     |              |       |           |    |              |       |           |    |              |       |           |    |           |     |           |   |            |     |           |    |           |           |           |   |            |           |           |   |           |           |           |   |            |           |           |   |           |           |           |   |            |       |           |   |              |       |           |  |          |   |
| 2    | MS21042L06   | Nut  | 07-008857 |             |             |       |    |        |      |           |    |        |      |           |    |        |      |           |   |          |        |           |    |           |        |           |    |            |       |           |     |              |       |          |     |              |       |           |    |              |       |           |    |              |       |           |    |           |     |           |   |            |     |           |    |           |           |           |   |            |           |           |   |           |           |           |   |            |           |           |   |           |           |           |   |            |       |           |   |              |       |           |  |          |   |
| 13   | MS21069L3    | Nut Plate  | 06-014775 |             |             |       |    |        |      |           |    |        |      |           |    |        |      |           |   |          |        |           |    |           |        |           |    |            |       |           |     |              |       |          |     |              |       |           |    |              |       |           |    |              |       |           |    |           |     |           |   |            |     |           |    |           |           |           |   |            |           |           |   |           |           |           |   |            |           |           |   |           |           |           |   |            |       |           |   |              |       |           |  |          |   |
| 8    | MS21069L08   | Nut Plate  | 07-006988 |             |             |       |    |        |      |           |    |        |      |           |    |        |      |           |   |          |        |           |    |           |        |           |    |            |       |           |     |              |       |          |     |              |       |           |    |              |       |           |    |              |       |           |    |           |     |           |   |            |     |           |    |           |           |           |   |            |           |           |   |           |           |           |   |            |           |           |   |           |           |           |   |            |       |           |   |              |       |           |  |          |   |
| 1    | MS21071L3    | Nut Plate  | 06-009776 |             |             |       |    |        |      |           |    |        |      |           |    |        |      |           |   |          |        |           |    |           |        |           |    |            |       |           |     |              |       |          |     |              |       |           |    |              |       |           |    |              |       |           |    |           |     |           |   |            |     |           |    |           |           |           |   |            |           |           |   |           |           |           |   |            |           |           |   |           |           |           |   |            |       |           |   |              |       |           |  |          |   |
| 1    | MS21071L08   | Nut Plate  | 06-013190 |             |             |       |    |        |      |           |    |        |      |           |    |        |      |           |   |          |        |           |    |           |        |           |    |            |       |           |     |              |       |          |     |              |       |           |    |              |       |           |    |              |       |           |    |           |     |           |   |            |     |           |    |           |           |           |   |            |           |           |   |           |           |           |   |            |           |           |   |           |           |           |   |            |       |           |   |              |       |           |  |          |   |
| 9    | MS21075L3    | Nut Plate  | 07-004282 |             |             |       |    |        |      |           |    |        |      |           |    |        |      |           |   |          |        |           |    |           |        |           |    |            |       |           |     |              |       |          |     |              |       |           |    |              |       |           |    |              |       |           |    |           |     |           |   |            |     |           |    |           |           |           |   |            |           |           |   |           |           |           |   |            |           |           |   |           |           |           |   |            |       |           |   |              |       |           |  |          |   |
| 2    | MS24677-12   | Screw  | 05-011931 |             |             |       |    |        |      |           |    |        |      |           |    |        |      |           |   |          |        |           |    |           |        |           |    |            |       |           |     |              |       |          |     |              |       |           |    |              |       |           |    |              |       |           |    |           |     |           |   |            |     |           |    |           |           |           |   |            |           |           |   |           |           |           |   |            |           |           |   |           |           |           |   |            |       |           |   |              |       |           |  |          |   |
| 6    | MS27039-1-09 | Screw  | 06-014772 |             |             |       |    |        |      |           |    |        |      |           |    |        |      |           |   |          |        |           |    |           |        |           |    |            |       |           |     |              |       |          |     |              |       |           |    |              |       |           |    |              |       |           |    |           |     |           |   |            |     |           |    |           |           |           |   |            |           |           |   |           |           |           |   |            |           |           |   |           |           |           |   |            |       |           |   |              |       |           |  |          |   |
| 6    | EAGLE        | Assemble door in accordance with :<br>D2046901 Sheet 2 Rev. 6<br>D2046901 Sheet 1 Rev. 6<br><b>Do not install EA20469-15 or wiring harness at this time.</b>   |           | Jan 4/08    | 1           |       |    |        |      |           |    |        |      |           |    |        |      |           |   |          |        |           |    |           |        |           |    |            |       |           |     |              |       |          |     |              |       |           |    |              |       |           |    |              |       |           |    |           |     |           |   |            |     |           |    |           |           |           |   |            |           |           |   |           |           |           |   |            |           |           |   |           |           |           |   |            |       |           |   |              |       |           |  |          |   |
| 7    | EAGLE        | Apply Dart P/N & B/N using fine point permanent marker   |           | Jan 4/08    | 1           |       |    |        |      |           |    |        |      |           |    |        |      |           |   |          |        |           |    |           |        |           |    |            |       |           |     |              |       |          |     |              |       |           |    |              |       |           |    |              |       |           |    |           |     |           |   |            |     |           |    |           |           |           |   |            |           |           |   |           |           |           |   |            |           |           |   |           |           |           |   |            |       |           |   |              |       |           |  |          |   |
| 8    | QC5 (EAGLE)  | Inspect Kit 100% for Completeness on the W/O   |           | 08.01.07    | 1           |       |    |        |      |           |    |        |      |           |    |        |      |           |   |          |        |           |    |           |        |           |    |            |       |           |     |              |       |          |     |              |       |           |    |              |       |           |    |              |       |           |    |           |     |           |   |            |     |           |    |           |           |           |   |            |           |           |   |           |           |           |   |            |           |           |   |           |           |           |   |            |       |           |   |              |       |           |  |          |   |
| 9    | EAGLE        | Send this W/O back to Dart<br>Kit to be stocked at Eagle   |           |             |             |       |    |        |      |           |    |        |      |           |    |        |      |           |   |          |        |           |    |           |        |           |    |            |       |           |     |              |       |          |     |              |       |           |    |              |       |           |    |              |       |           |    |           |     |           |   |            |     |           |    |           |           |           |   |            |           |           |   |           |           |           |   |            |           |           |   |           |           |           |   |            |       |           |   |              |       |           |  |          |   |
| 10   | AC           | Cost / part:   |           | 08.01.07    |             |       |    |        |      |           |    |        |      |           |    |        |      |           |   |          |        |           |    |           |        |           |    |            |       |           |     |              |       |          |     |              |       |           |    |              |       |           |    |              |       |           |    |           |     |           |   |            |     |           |    |           |           |           |   |            |           |           |   |           |           |           |   |            |           |           |   |           |           |           |   |            |       |           |   |              |       |           |  |          |   |
| 11   | DC           | Close W/O<br>Inspect Level 21  |           | 08.01.08    | 1           |       |    |        |      |           |    |        |      |           |    |        |      |           |   |          |        |           |    |           |        |           |    |            |       |           |     |              |       |          |     |              |       |           |    |              |       |           |    |              |       |           |    |           |     |           |   |            |     |           |    |           |           |           |   |            |           |           |   |           |           |           |   |            |           |           |   |           |           |           |   |            |       |           |   |              |       |           |  |          |   |

| Rev | Date     | Change    | Revised By | Approved |
|-----|----------|-----------|------------|----------|
| A   | 04.08.18 | New Issue | KJ/DS      |          |

→ Instrument Panel observed not to be made per drawing but makes sense from a design point of view and apparently is consistent with the way the doors have been made for several years.  
Acceptable deviation off 08.01.07.

**RELEASED**  
01/01/08

Work Order Number: 43895 V/Door

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

Item: 1 DOOR

**Squawk: 1.1**

Discrepancy:

Modify Door to Vertical Reference Door

Resolution:

Door Modified to Vertical Reference Door as per STC No. SH92-54 on S/O 07-002281.

P/N D412-711-111 wiring harness W/O 43667 and P/N EA20469-15-412 instrument panel W/O43667 supplied with door.

1.1 Work Done By: John Waite

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

**AMO 6-81** Signature: Colin Gould on 1/3/2008

Parts:

| Part Number     | Description   | Lot Number   | Condition | Qty |
|-----------------|---|--------------|-----------|-----|
| BELL212-L       | BUBBLE WINDOW ILO<br>EA20469-03 and<br>D412-711-101 | LT-07-011110 | New       | 1   |
| 204-030-481-001 | ROD ASSY  | LT-07-012284 | New       | 1   |
| 204-031-468-103 | HINGE HALF ASSY                                     | LT-07-018980 | New       | 1   |
| 110-070-41      | SEAL  | LT-07-019215 | New       | 15  |

Outside Services:

| Qty | Part Number     | Serial Number | Part Description | Service Description |
|-----|-----------------|---------------|------------------|---------------------|
| 1   | 204-030-853-155 |               | DOOR ASSEMBLY    | Modify              |

**Squawk: 1.2**

Discrepancy:

paint door

Resolution:

Door painted as required



1.2 Work Done By: Colin Gould

\* End of Report \*

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*

\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*

**EAGLE COPTERS MAINTENANCE LTD**  
 823 McTAVISH ROAD N.E., CALGARY, ALBERTA T2E 7G9  
 D.O.T. APPROVAL No. 6-81

Nomenclature Door VR  
 Manufacturer BHT Type/Model 204/205/212  
 Part No. 204-030-853-119 Serial No. 7K  
 Total time 4K Work Order 43895  
 T.S.O. 4K Overhaul ☐ NEW ☐  
 Inspected ☐ Tested ☐ Repair ☐ Modification ☒ Removal ☐  
 Previous Certification CFDDI  
 The maintenance described has been performed in accordance with the applicable standards of airworthiness.  
 Jan 2/08    
 DATE NAME OR AUTHORIZED INSPECTOR LIC. No. / STAMP  
 Details of outstanding work and other information on reverse.

**MAINTENANCE RELEASE**

INSTALLED ON \_\_\_\_\_  
 DATE \_\_\_\_\_  
 (Additional work to be performed upon installation)  
 (Details of work performed/reason for removal)  
 REMARKS \_\_\_\_\_

**MAINTENANCE RELEASE**

Door modified to D205-711-013  
 to 204-54



6 pgs.

FAX

Joe Djorganoski

Senior Project Manager

Toll-Free: 1-800-564-6469  
Tel: (403) 250-7370, Fax: (403) 250-7584  
e-mail: [jdjorg@eaglecopters.com](mailto:jdjorg@eaglecopters.com)  
Eagle Copters Maintenance Ltd  
823 McTavish Road NE  
Calgary, Alberta, Canada T2E 7G9

DATE: Jan.3. 2008  
TIME: 1:26 PM  
No. Pages (w/cover pg.): 3

TO: Linda - Purchasing Dept.  
COMPANY: DART AEROSPACE

Phone: 1-613-632-5200  
Fax: 1-613-632-1053

REMARKS: ☐ Urgent ☐ For your review ☐ Reply ASAP ☐ Please comment

Subject: VRD Eagle w/o 43895 Dart PO. 3871

Hello Linda,

I have attached a paper work for VRD modified to D205-711-013.

Any questions please do not hesitate to contact me.

Regards,

Joe Djorganoski

Joe,  
these will be the last 3 VRD's  
on PO 3871 - we will issue  
another PO next wk for more.  
please fill out the follling  
w/o's and fax back ASAP

Indes Lush

Linda: 7 pgs  
It goes to Aero Helipro.  
Shipping is today.

→ This is the third door  
from PO. 3871.  
me



6 pg's.

FAX

**Joe Djorganoski**

**Senior Project Manager**

Toll-Free: 1-800-564-6469

Tel: (403) 250-7370, Fax: (403) 250-7584

e-mail: [jdjorg@eaglecopters.com](mailto:jdjorg@eaglecopters.com)

Eagle Copters Maintenance Ltd.

823 McTavish Road NE

Calgary, Alberta, Canada T2E 7G9

**DATE:** Jan.3. 2008

**TIME:** 1:25 PM

**No. Pages (w/cover pg.):** 3

**TO:** Linda - Purchasing Dept.

**COMPANY:** DART AEROSPACE

**Phone:** 1-613-632-5200

**Fax:** 1-613-632-1053

**REMARKS:** ☐ Urgent ☐ For your review ☐ Reply ASAP ☐ Please comment

**Subject:** VRD Eagle w/o 43895 Dart PO. 3871

Hello Linda,

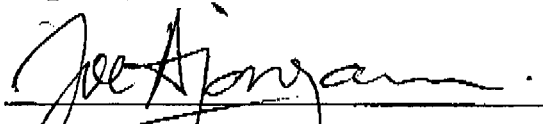
(1)

I have attached a paper work for VRD modified to D205-711-013.

Any questions please do not hesitate to contact me.

8-01-04

Regards,

  
Joe Djorganoski

Joe,

these will be the last 3 VRD's  
on PO 3871 - we will issue  
another PO next wk for more,  
please fill out the folking  
w/o's and fax back ASAP



SPLIT (3)

|  |  |                     |              |
|--|--|---------------------|--------------|
| <b>DART AEROSPACE LTD</b>                            |  | <b>Work Order:</b>  | 21371        |
| <b>Description:</b> Vertical Reference Door Assembly |  | <b>Part Number:</b> | D412-711-041 |
| <b>Dwg:</b>  |  | <b>Qty:</b>         | 10           |
|  |  | Page 1 of 2         |              |

| Step | Location               | Procedure   | By    | Date        | Qty         |       |   |                        |                  |  |   |            |              |  |   |            |                |  |   |            |       |  |   |            |         |  |   |            |               |  |   |            |       |  |   |            |         |  |   |            |        |  |   |            |                 |  |   |            |              |  |   |            |       |  |   |            |                 |  |   |            |                  |  |   |            |      |  |   |            |     |  |   |            |          |  |  |  |   |
|------|------------------------|---|-------|-------------|-------------|-------|---|------------------------|------------------|--|---|------------|--------------|--|---|------------|----------------|--|---|------------|-------|--|---|------------|---------|--|---|------------|---------------|--|---|------------|-------|--|---|------------|---------|--|---|------------|--------|--|---|------------|-----------------|--|---|------------|--------------|--|---|------------|-------|--|---|------------|-----------------|--|---|------------|------------------|--|---|------------|------|--|---|------------|-----|--|---|------------|----------|--|--|--|---|
| 1    | DC                     | Issue Traveler  | 18    | 04.08.18    | 10          |       |   |                        |                  |  |   |            |              |  |   |            |                |  |   |            |       |  |   |            |         |  |   |            |               |  |   |            |       |  |   |            |         |  |   |            |        |  |   |            |                 |  |   |            |              |  |   |            |       |  |   |            |                 |  |   |            |                  |  |   |            |      |  |   |            |     |  |   |            |          |  |  |  |   |
| 2    | PG                     | Issue P/O: <del>2006724</del> 3871 to Eagle Copters<br>"Assembly of D412-711-041 Door Assembly in accordance with Dart IPP D412-711-041"<br>Send a copy of this IPP   |       | 11 04-08.18 | 4           |       |   |                        |                  |  |   |            |              |  |   |            |                |  |   |            |       |  |   |            |         |  |   |            |               |  |   |            |       |  |   |            |         |  |   |            |        |  |   |            |                 |  |   |            |              |  |   |            |       |  |   |            |                 |  |   |            |                  |  |   |            |      |  |   |            |     |  |   |            |          |  |  |  |   |
| 3    | EAGLE                  | Pick:<br><table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>204-030-853-119</td><td>LH Co-pilot Door</td><td></td></tr></table> Attach serviceable tags  | Qty   | Part Number | Description | Batch | 1 | 204-030-853-119        | LH Co-pilot Door |  |   |            | 3            |  |   |            |                |  |   |            |       |  |   |            |         |  |   |            |               |  |   |            |       |  |   |            |         |  |   |            |        |  |   |            |                 |  |   |            |              |  |   |            |       |  |   |            |                 |  |   |            |                  |  |   |            |      |  |   |            |     |  |   |            |          |  |  |  |   |
| Qty  | Part Number            | Description   | Batch |             |             |       |   |                        |                  |  |   |            |              |  |   |            |                |  |   |            |       |  |   |            |         |  |   |            |               |  |   |            |       |  |   |            |         |  |   |            |        |  |   |            |                 |  |   |            |              |  |   |            |       |  |   |            |                 |  |   |            |                  |  |   |            |      |  |   |            |     |  |   |            |          |  |  |  |   |
| 1    | 204-030-853-119        | LH Co-pilot Door  |       |             |             |       |   |                        |                  |  |   |            |              |  |   |            |                |  |   |            |       |  |   |            |         |  |   |            |               |  |   |            |       |  |   |            |         |  |   |            |        |  |   |            |                 |  |   |            |              |  |   |            |       |  |   |            |                 |  |   |            |                  |  |   |            |      |  |   |            |     |  |   |            |          |  |  |  |   |
| 4    | EAGLE                  | Fabricate/Pick the following parts to go into the door in accordance with:<br><br>D2046902 Sheet 1 Rev. 3<br>D2046902 Sheet 2 Rev. 2<br>D2046902 Sheet 3 Rev. 0<br>D2046901 Sheet 3 Rev. 1<br><br><table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>EB212-100L / EA20469-3</td><td>Window</td><td></td></tr><tr><td>1</td><td>EA20469-05</td><td>Rubber Strip</td><td></td></tr><tr><td>1</td><td>EA20469-06</td><td>Aluminum Strip</td><td></td></tr><tr><td>1</td><td>EA20469-07</td><td>Angle</td><td></td></tr><tr><td>1</td><td>EA20469-08</td><td>Placard</td><td></td></tr><tr><td>1</td><td>EA20469-10</td><td>Rear Rib Assy</td><td></td></tr><tr><td>1</td><td>EA20469-11</td><td>Angle</td><td></td></tr><tr><td>1</td><td>EA20469-12</td><td>Fwd Rib</td><td></td></tr><tr><td>1</td><td>EA20469-13</td><td>Window</td><td></td></tr><tr><td>1</td><td>EA20469-14</td><td>Window Retainer</td><td></td></tr><tr><td>1</td><td>EA20469-16</td><td>Armrest Assy</td><td></td></tr><tr><td>1</td><td>EA20469-17</td><td>Angle</td><td></td></tr><tr><td>1</td><td>EA20469-18</td><td>Door Inner Skin</td><td></td></tr><tr><td>1</td><td>EA20469-21</td><td>Door Cover Panel</td><td></td></tr><tr><td>2</td><td>EA20469-23</td><td>Link</td><td></td></tr><tr><td>1</td><td>EA20469-24</td><td>Rod</td><td></td></tr><tr><td>1</td><td>EA20469-25</td><td>Arm Assy</td><td></td></tr></table> Material Certification / Proof of Traceability / Certificate of Conformity required | Qty   | Part Number | Description | Batch | 1 | EB212-100L / EA20469-3 | Window           |  | 1 | EA20469-05 | Rubber Strip |  | 1 | EA20469-06 | Aluminum Strip |  | 1 | EA20469-07 | Angle |  | 1 | EA20469-08 | Placard |  | 1 | EA20469-10 | Rear Rib Assy |  | 1 | EA20469-11 | Angle |  | 1 | EA20469-12 | Fwd Rib |  | 1 | EA20469-13 | Window |  | 1 | EA20469-14 | Window Retainer |  | 1 | EA20469-16 | Armrest Assy |  | 1 | EA20469-17 | Angle |  | 1 | EA20469-18 | Door Inner Skin |  | 1 | EA20469-21 | Door Cover Panel |  | 2 | EA20469-23 | Link |  | 1 | EA20469-24 | Rod |  | 1 | EA20469-25 | Arm Assy |  |  |  | 3 |
| Qty  | Part Number            | Description   | Batch |             |             |       |   |                        |                  |  |   |            |              |  |   |            |                |  |   |            |       |  |   |            |         |  |   |            |               |  |   |            |       |  |   |            |         |  |   |            |        |  |   |            |                 |  |   |            |              |  |   |            |       |  |   |            |                 |  |   |            |                  |  |   |            |      |  |   |            |     |  |   |            |          |  |  |  |   |
| 1    | EB212-100L / EA20469-3 | Window  |       |             |             |       |   |                        |                  |  |   |            |              |  |   |            |                |  |   |            |       |  |   |            |         |  |   |            |               |  |   |            |       |  |   |            |         |  |   |            |        |  |   |            |                 |  |   |            |              |  |   |            |       |  |   |            |                 |  |   |            |                  |  |   |            |      |  |   |            |     |  |   |            |          |  |  |  |   |
| 1    | EA20469-05             | Rubber Strip  |       |             |             |       |   |                        |                  |  |   |            |              |  |   |            |                |  |   |            |       |  |   |            |         |  |   |            |               |  |   |            |       |  |   |            |         |  |   |            |        |  |   |            |                 |  |   |            |              |  |   |            |       |  |   |            |                 |  |   |            |                  |  |   |            |      |  |   |            |     |  |   |            |          |  |  |  |   |
| 1    | EA20469-06             | Aluminum Strip  |       |             |             |       |   |                        |                  |  |   |            |              |  |   |            |                |  |   |            |       |  |   |            |         |  |   |            |               |  |   |            |       |  |   |            |         |  |   |            |        |  |   |            |                 |  |   |            |              |  |   |            |       |  |   |            |                 |  |   |            |                  |  |   |            |      |  |   |            |     |  |   |            |          |  |  |  |   |
| 1    | EA20469-07             | Angle   |       |             |             |       |   |                        |                  |  |   |            |              |  |   |            |                |  |   |            |       |  |   |            |         |  |   |            |               |  |   |            |       |  |   |            |         |  |   |            |        |  |   |            |                 |  |   |            |              |  |   |            |       |  |   |            |                 |  |   |            |                  |  |   |            |      |  |   |            |     |  |   |            |          |  |  |  |   |
| 1    | EA20469-08             | Placard   |       |             |             |       |   |                        |                  |  |   |            |              |  |   |            |                |  |   |            |       |  |   |            |         |  |   |            |               |  |   |            |       |  |   |            |         |  |   |            |        |  |   |            |                 |  |   |            |              |  |   |            |       |  |   |            |                 |  |   |            |                  |  |   |            |      |  |   |            |     |  |   |            |          |  |  |  |   |
| 1    | EA20469-10             | Rear Rib Assy   |       |             |             |       |   |                        |                  |  |   |            |              |  |   |            |                |  |   |            |       |  |   |            |         |  |   |            |               |  |   |            |       |  |   |            |         |  |   |            |        |  |   |            |                 |  |   |            |              |  |   |            |       |  |   |            |                 |  |   |            |                  |  |   |            |      |  |   |            |     |  |   |            |          |  |  |  |   |
| 1    | EA20469-11             | Angle   |       |             |             |       |   |                        |                  |  |   |            |              |  |   |            |                |  |   |            |       |  |   |            |         |  |   |            |               |  |   |            |       |  |   |            |         |  |   |            |        |  |   |            |                 |  |   |            |              |  |   |            |       |  |   |            |                 |  |   |            |                  |  |   |            |      |  |   |            |     |  |   |            |          |  |  |  |   |
| 1    | EA20469-12             | Fwd Rib   |       |             |             |       |   |                        |                  |  |   |            |              |  |   |            |                |  |   |            |       |  |   |            |         |  |   |            |               |  |   |            |       |  |   |            |         |  |   |            |        |  |   |            |                 |  |   |            |              |  |   |            |       |  |   |            |                 |  |   |            |                  |  |   |            |      |  |   |            |     |  |   |            |          |  |  |  |   |
| 1    | EA20469-13             | Window  |       |             |             |       |   |                        |                  |  |   |            |              |  |   |            |                |  |   |            |       |  |   |            |         |  |   |            |               |  |   |            |       |  |   |            |         |  |   |            |        |  |   |            |                 |  |   |            |              |  |   |            |       |  |   |            |                 |  |   |            |                  |  |   |            |      |  |   |            |     |  |   |            |          |  |  |  |   |
| 1    | EA20469-14             | Window Retainer   |       |             |             |       |   |                        |                  |  |   |            |              |  |   |            |                |  |   |            |       |  |   |            |         |  |   |            |               |  |   |            |       |  |   |            |         |  |   |            |        |  |   |            |                 |  |   |            |              |  |   |            |       |  |   |            |                 |  |   |            |                  |  |   |            |      |  |   |            |     |  |   |            |          |  |  |  |   |
| 1    | EA20469-16             | Armrest Assy  |       |             |             |       |   |                        |                  |  |   |            |              |  |   |            |                |  |   |            |       |  |   |            |         |  |   |            |               |  |   |            |       |  |   |            |         |  |   |            |        |  |   |            |                 |  |   |            |              |  |   |            |       |  |   |            |                 |  |   |            |                  |  |   |            |      |  |   |            |     |  |   |            |          |  |  |  |   |
| 1    | EA20469-17             | Angle   |       |             |             |       |   |                        |                  |  |   |            |              |  |   |            |                |  |   |            |       |  |   |            |         |  |   |            |               |  |   |            |       |  |   |            |         |  |   |            |        |  |   |            |                 |  |   |            |              |  |   |            |       |  |   |            |                 |  |   |            |                  |  |   |            |      |  |   |            |     |  |   |            |          |  |  |  |   |
| 1    | EA20469-18             | Door Inner Skin   |       |             |             |       |   |                        |                  |  |   |            |              |  |   |            |                |  |   |            |       |  |   |            |         |  |   |            |               |  |   |            |       |  |   |            |         |  |   |            |        |  |   |            |                 |  |   |            |              |  |   |            |       |  |   |            |                 |  |   |            |                  |  |   |            |      |  |   |            |     |  |   |            |          |  |  |  |   |
| 1    | EA20469-21             | Door Cover Panel  |       |             |             |       |   |                        |                  |  |   |            |              |  |   |            |                |  |   |            |       |  |   |            |         |  |   |            |               |  |   |            |       |  |   |            |         |  |   |            |        |  |   |            |                 |  |   |            |              |  |   |            |       |  |   |            |                 |  |   |            |                  |  |   |            |      |  |   |            |     |  |   |            |          |  |  |  |   |
| 2    | EA20469-23             | Link  |       |             |             |       |   |                        |                  |  |   |            |              |  |   |            |                |  |   |            |       |  |   |            |         |  |   |            |               |  |   |            |       |  |   |            |         |  |   |            |        |  |   |            |                 |  |   |            |              |  |   |            |       |  |   |            |                 |  |   |            |                  |  |   |            |      |  |   |            |     |  |   |            |          |  |  |  |   |
| 1    | EA20469-24             | Rod   |       |             |             |       |   |                        |                  |  |   |            |              |  |   |            |                |  |   |            |       |  |   |            |         |  |   |            |               |  |   |            |       |  |   |            |         |  |   |            |        |  |   |            |                 |  |   |            |              |  |   |            |       |  |   |            |                 |  |   |            |                  |  |   |            |      |  |   |            |     |  |   |            |          |  |  |  |   |
| 1    | EA20469-25             | Arm Assy  |       |             |             |       |   |                        |                  |  |   |            |              |  |   |            |                |  |   |            |       |  |   |            |         |  |   |            |               |  |   |            |       |  |   |            |         |  |   |            |        |  |   |            |                 |  |   |            |              |  |   |            |       |  |   |            |                 |  |   |            |                  |  |   |            |      |  |   |            |     |  |   |            |          |  |  |  |   |

RELEASED  
11/04/08



|  |  |                     |              |
|--|--|---------------------|--------------|
| <b>DART AEROSPACE LTD</b>                            |  | <b>Work Order:</b>  | 21371        |
| <b>Description:</b> Vertical Reference Door Assembly |  | <b>Part Number:</b> | D412-711-041 |
| <b>Dwg:</b>  |  | <b>Qty:</b>         | 4            |
|  |  | Page 2 of 2         |              |

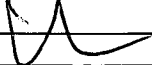
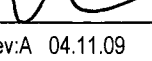
| Step | Location       | Procedure  | By    | Date        | Qty         |       |    |        |      |  |    |        |      |  |    |        |      |  |   |          |        |  |    |           |        |  |    |            |       |  |     |              |       |  |     |              |       |  |    |              |       |  |    |              |       |  |    |           |     |  |   |            |     |  |    |           |           |  |   |            |           |  |   |           |           |  |   |            |           |  |   |           |           |  |   |            |       |  |   |              |       |  |  |  |  |
|------|----------------|--|-------|-------------|-------------|-------|----|--------|------|--|----|--------|------|--|----|--------|------|--|---|----------|--------|--|----|-----------|--------|--|----|------------|-------|--|-----|--------------|-------|--|-----|--------------|-------|--|----|--------------|-------|--|----|--------------|-------|--|----|-----------|-----|--|---|------------|-----|--|----|-----------|-----------|--|---|------------|-----------|--|---|-----------|-----------|--|---|------------|-----------|--|---|-----------|-----------|--|---|------------|-------|--|---|--------------|-------|--|--|--|--|
| 5    | EAGLE          | <div>Pick:<table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>14</td><td>AN3-3A</td><td>Bolt</td><td></td></tr><tr><td>22</td><td>AN3-4A</td><td>Bolt</td><td></td></tr><tr><td>24</td><td>AN3-7A</td><td>Bolt</td><td></td></tr><tr><td>6</td><td>AN960-6L</td><td>Washer</td><td></td></tr><tr><td>90</td><td>AN960-10L</td><td>Washer</td><td></td></tr><tr><td>34</td><td>CR3242-4-2</td><td>Rivet</td><td></td></tr><tr><td>135</td><td>MS20426AD3-3</td><td>Rivet</td><td></td></tr><tr><td>140</td><td>MS20426AD4-3</td><td>Rivet</td><td></td></tr><tr><td>25</td><td>MS20470AD3-3</td><td>Rivet</td><td></td></tr><tr><td>90</td><td>MS20470AD4-3</td><td>Rivet</td><td></td></tr><tr><td>24</td><td>MS21042L3</td><td>Nut</td><td></td></tr><tr><td>2</td><td>MS21042L06</td><td>Nut</td><td></td></tr><tr><td>13</td><td>MS21069L3</td><td>Nut Plate</td><td></td></tr><tr><td>8</td><td>MS21069L08</td><td>Nut Plate</td><td></td></tr><tr><td>1</td><td>MS21071L3</td><td>Nut Plate</td><td></td></tr><tr><td>1</td><td>MS21071L08</td><td>Nut Plate</td><td></td></tr><tr><td>9</td><td>MS21075L3</td><td>Nut Plate</td><td></td></tr><tr><td>2</td><td>MS24677-12</td><td>Screw</td><td></td></tr><tr><td>6</td><td>MS27039-1-09</td><td>Screw</td><td></td></tr></tbody></table></div> | Qty   | Part Number | Description | Batch | 14 | AN3-3A | Bolt |  | 22 | AN3-4A | Bolt |  | 24 | AN3-7A | Bolt |  | 6 | AN960-6L | Washer |  | 90 | AN960-10L | Washer |  | 34 | CR3242-4-2 | Rivet |  | 135 | MS20426AD3-3 | Rivet |  | 140 | MS20426AD4-3 | Rivet |  | 25 | MS20470AD3-3 | Rivet |  | 90 | MS20470AD4-3 | Rivet |  | 24 | MS21042L3 | Nut |  | 2 | MS21042L06 | Nut |  | 13 | MS21069L3 | Nut Plate |  | 8 | MS21069L08 | Nut Plate |  | 1 | MS21071L3 | Nut Plate |  | 1 | MS21071L08 | Nut Plate |  | 9 | MS21075L3 | Nut Plate |  | 2 | MS24677-12 | Screw |  | 6 | MS27039-1-09 | Screw |  |  |  |  |
| Qty  | Part Number    | Description  | Batch |             |             |       |    |        |      |  |    |        |      |  |    |        |      |  |   |          |        |  |    |           |        |  |    |            |       |  |     |              |       |  |     |              |       |  |    |              |       |  |    |              |       |  |    |           |     |  |   |            |     |  |    |           |           |  |   |            |           |  |   |           |           |  |   |            |           |  |   |           |           |  |   |            |       |  |   |              |       |  |  |  |  |
| 14   | AN3-3A         | Bolt   |       |             |             |       |    |        |      |  |    |        |      |  |    |        |      |  |   |          |        |  |    |           |        |  |    |            |       |  |     |              |       |  |     |              |       |  |    |              |       |  |    |              |       |  |    |           |     |  |   |            |     |  |    |           |           |  |   |            |           |  |   |           |           |  |   |            |           |  |   |           |           |  |   |            |       |  |   |              |       |  |  |  |  |
| 22   | AN3-4A         | Bolt   |       |             |             |       |    |        |      |  |    |        |      |  |    |        |      |  |   |          |        |  |    |           |        |  |    |            |       |  |     |              |       |  |     |              |       |  |    |              |       |  |    |              |       |  |    |           |     |  |   |            |     |  |    |           |           |  |   |            |           |  |   |           |           |  |   |            |           |  |   |           |           |  |   |            |       |  |   |              |       |  |  |  |  |
| 24   | AN3-7A         | Bolt   |       |             |             |       |    |        |      |  |    |        |      |  |    |        |      |  |   |          |        |  |    |           |        |  |    |            |       |  |     |              |       |  |     |              |       |  |    |              |       |  |    |              |       |  |    |           |     |  |   |            |     |  |    |           |           |  |   |            |           |  |   |           |           |  |   |            |           |  |   |           |           |  |   |            |       |  |   |              |       |  |  |  |  |
| 6    | AN960-6L       | Washer   |       |             |             |       |    |        |      |  |    |        |      |  |    |        |      |  |   |          |        |  |    |           |        |  |    |            |       |  |     |              |       |  |     |              |       |  |    |              |       |  |    |              |       |  |    |           |     |  |   |            |     |  |    |           |           |  |   |            |           |  |   |           |           |  |   |            |           |  |   |           |           |  |   |            |       |  |   |              |       |  |  |  |  |
| 90   | AN960-10L      | Washer   |       |             |             |       |    |        |      |  |    |        |      |  |    |        |      |  |   |          |        |  |    |           |        |  |    |            |       |  |     |              |       |  |     |              |       |  |    |              |       |  |    |              |       |  |    |           |     |  |   |            |     |  |    |           |           |  |   |            |           |  |   |           |           |  |   |            |           |  |   |           |           |  |   |            |       |  |   |              |       |  |  |  |  |
| 34   | CR3242-4-2     | Rivet  |       |             |             |       |    |        |      |  |    |        |      |  |    |        |      |  |   |          |        |  |    |           |        |  |    |            |       |  |     |              |       |  |     |              |       |  |    |              |       |  |    |              |       |  |    |           |     |  |   |            |     |  |    |           |           |  |   |            |           |  |   |           |           |  |   |            |           |  |   |           |           |  |   |            |       |  |   |              |       |  |  |  |  |
| 135  | MS20426AD3-3   | Rivet  |       |             |             |       |    |        |      |  |    |        |      |  |    |        |      |  |   |          |        |  |    |           |        |  |    |            |       |  |     |              |       |  |     |              |       |  |    |              |       |  |    |              |       |  |    |           |     |  |   |            |     |  |    |           |           |  |   |            |           |  |   |           |           |  |   |            |           |  |   |           |           |  |   |            |       |  |   |              |       |  |  |  |  |
| 140  | MS20426AD4-3   | Rivet  |       |             |             |       |    |        |      |  |    |        |      |  |    |        |      |  |   |          |        |  |    |           |        |  |    |            |       |  |     |              |       |  |     |              |       |  |    |              |       |  |    |              |       |  |    |           |     |  |   |            |     |  |    |           |           |  |   |            |           |  |   |           |           |  |   |            |           |  |   |           |           |  |   |            |       |  |   |              |       |  |  |  |  |
| 25   | MS20470AD3-3   | Rivet  |       |             |             |       |    |        |      |  |    |        |      |  |    |        |      |  |   |          |        |  |    |           |        |  |    |            |       |  |     |              |       |  |     |              |       |  |    |              |       |  |    |              |       |  |    |           |     |  |   |            |     |  |    |           |           |  |   |            |           |  |   |           |           |  |   |            |           |  |   |           |           |  |   |            |       |  |   |              |       |  |  |  |  |
| 90   | MS20470AD4-3   | Rivet  |       |             |             |       |    |        |      |  |    |        |      |  |    |        |      |  |   |          |        |  |    |           |        |  |    |            |       |  |     |              |       |  |     |              |       |  |    |              |       |  |    |              |       |  |    |           |     |  |   |            |     |  |    |           |           |  |   |            |           |  |   |           |           |  |   |            |           |  |   |           |           |  |   |            |       |  |   |              |       |  |  |  |  |
| 24   | MS21042L3      | Nut  |       |             |             |       |    |        |      |  |    |        |      |  |    |        |      |  |   |          |        |  |    |           |        |  |    |            |       |  |     |              |       |  |     |              |       |  |    |              |       |  |    |              |       |  |    |           |     |  |   |            |     |  |    |           |           |  |   |            |           |  |   |           |           |  |   |            |           |  |   |           |           |  |   |            |       |  |   |              |       |  |  |  |  |
| 2    | MS21042L06     | Nut  |       |             |             |       |    |        |      |  |    |        |      |  |    |        |      |  |   |          |        |  |    |           |        |  |    |            |       |  |     |              |       |  |     |              |       |  |    |              |       |  |    |              |       |  |    |           |     |  |   |            |     |  |    |           |           |  |   |            |           |  |   |           |           |  |   |            |           |  |   |           |           |  |   |            |       |  |   |              |       |  |  |  |  |
| 13   | MS21069L3      | Nut Plate  |       |             |             |       |    |        |      |  |    |        |      |  |    |        |      |  |   |          |        |  |    |           |        |  |    |            |       |  |     |              |       |  |     |              |       |  |    |              |       |  |    |              |       |  |    |           |     |  |   |            |     |  |    |           |           |  |   |            |           |  |   |           |           |  |   |            |           |  |   |           |           |  |   |            |       |  |   |              |       |  |  |  |  |
| 8    | MS21069L08     | Nut Plate  |       |             |             |       |    |        |      |  |    |        |      |  |    |        |      |  |   |          |        |  |    |           |        |  |    |            |       |  |     |              |       |  |     |              |       |  |    |              |       |  |    |              |       |  |    |           |     |  |   |            |     |  |    |           |           |  |   |            |           |  |   |           |           |  |   |            |           |  |   |           |           |  |   |            |       |  |   |              |       |  |  |  |  |
| 1    | MS21071L3      | Nut Plate  |       |             |             |       |    |        |      |  |    |        |      |  |    |        |      |  |   |          |        |  |    |           |        |  |    |            |       |  |     |              |       |  |     |              |       |  |    |              |       |  |    |              |       |  |    |           |     |  |   |            |     |  |    |           |           |  |   |            |           |  |   |           |           |  |   |            |           |  |   |           |           |  |   |            |       |  |   |              |       |  |  |  |  |
| 1    | MS21071L08     | Nut Plate  |       |             |             |       |    |        |      |  |    |        |      |  |    |        |      |  |   |          |        |  |    |           |        |  |    |            |       |  |     |              |       |  |     |              |       |  |    |              |       |  |    |              |       |  |    |           |     |  |   |            |     |  |    |           |           |  |   |            |           |  |   |           |           |  |   |            |           |  |   |           |           |  |   |            |       |  |   |              |       |  |  |  |  |
| 9    | MS21075L3      | Nut Plate  |       |             |             |       |    |        |      |  |    |        |      |  |    |        |      |  |   |          |        |  |    |           |        |  |    |            |       |  |     |              |       |  |     |              |       |  |    |              |       |  |    |              |       |  |    |           |     |  |   |            |     |  |    |           |           |  |   |            |           |  |   |           |           |  |   |            |           |  |   |           |           |  |   |            |       |  |   |              |       |  |  |  |  |
| 2    | MS24677-12     | Screw  |       |             |             |       |    |        |      |  |    |        |      |  |    |        |      |  |   |          |        |  |    |           |        |  |    |            |       |  |     |              |       |  |     |              |       |  |    |              |       |  |    |              |       |  |    |           |     |  |   |            |     |  |    |           |           |  |   |            |           |  |   |           |           |  |   |            |           |  |   |           |           |  |   |            |       |  |   |              |       |  |  |  |  |
| 6    | MS27039-1-09   | Screw  |       |             |             |       |    |        |      |  |    |        |      |  |    |        |      |  |   |          |        |  |    |           |        |  |    |            |       |  |     |              |       |  |     |              |       |  |    |              |       |  |    |              |       |  |    |           |     |  |   |            |     |  |    |           |           |  |   |            |           |  |   |           |           |  |   |            |           |  |   |           |           |  |   |            |       |  |   |              |       |  |  |  |  |
| 6    | EAGLE          | Assemble door in accordance with :<br>D2046901 Sheet 2 Rev. 5<br>D2046901 Sheet 1 Rev. 5<br><b>Do not install EA20469-15 or wiring harness at this time.</b>   |       |             |             |       |    |        |      |  |    |        |      |  |    |        |      |  |   |          |        |  |    |           |        |  |    |            |       |  |     |              |       |  |     |              |       |  |    |              |       |  |    |              |       |  |    |           |     |  |   |            |     |  |    |           |           |  |   |            |           |  |   |           |           |  |   |            |           |  |   |           |           |  |   |            |       |  |   |              |       |  |  |  |  |
| 7    | EAGLE          | Apply Dart P/N & B/N using fine point permanent marker   |       |             |             |       |    |        |      |  |    |        |      |  |    |        |      |  |   |          |        |  |    |           |        |  |    |            |       |  |     |              |       |  |     |              |       |  |    |              |       |  |    |              |       |  |    |           |     |  |   |            |     |  |    |           |           |  |   |            |           |  |   |           |           |  |   |            |           |  |   |           |           |  |   |            |       |  |   |              |       |  |  |  |  |
| 8    | QC5<br>(EAGLE) | Inspect Kit 100% for Completeness on the W/O   |       |             |             |       |    |        |      |  |    |        |      |  |    |        |      |  |   |          |        |  |    |           |        |  |    |            |       |  |     |              |       |  |     |              |       |  |    |              |       |  |    |              |       |  |    |           |     |  |   |            |     |  |    |           |           |  |   |            |           |  |   |           |           |  |   |            |           |  |   |           |           |  |   |            |       |  |   |              |       |  |  |  |  |
| 9    | EAGLE          | Send this W/O back to Dart<br>Kit to be stocked at Eagle   |       |             |             |       |    |        |      |  |    |        |      |  |    |        |      |  |   |          |        |  |    |           |        |  |    |            |       |  |     |              |       |  |     |              |       |  |    |              |       |  |    |              |       |  |    |           |     |  |   |            |     |  |    |           |           |  |   |            |           |  |   |           |           |  |   |            |           |  |   |           |           |  |   |            |       |  |   |              |       |  |  |  |  |
| 10   | AC             | Cost / part: _____   |       |             |             |       |    |        |      |  |    |        |      |  |    |        |      |  |   |          |        |  |    |           |        |  |    |            |       |  |     |              |       |  |     |              |       |  |    |              |       |  |    |              |       |  |    |           |     |  |   |            |     |  |    |           |           |  |   |            |           |  |   |           |           |  |   |            |           |  |   |           |           |  |   |            |       |  |   |              |       |  |  |  |  |
| 11   | DC             | Close W/O<br>Inspect Level 21  |       |             |             |       |    |        |      |  |    |        |      |  |    |        |      |  |   |          |        |  |    |           |        |  |    |            |       |  |     |              |       |  |     |              |       |  |    |              |       |  |    |              |       |  |    |           |     |  |   |            |     |  |    |           |           |  |   |            |           |  |   |           |           |  |   |            |           |  |   |           |           |  |   |            |       |  |   |              |       |  |  |  |  |

| Rev | Date     | Change    | Revised By | Approved           |
|-----|----------|-----------|------------|--------------------|
| A   | 04.08.18 | New Issue | KJ/DS      | <i>[Signature]</i> |

RELEASED  
04/01/08-15

Date: Friday, 04/01/2008 9:23:20 AM  
 User: Linda Lacelle

## Process Sheet

|  |  |
|--|--|
| <b>Customer</b> : CU-DAR001 Dart Helicopters Services  | <b>Drawing Name</b> : VERTICAL REFERENCE DOOR              |
| <b>Job Number</b> : 36564  |  |
| <b>Estimate Number</b> : 10877   |  |
| <b>P.O. Number</b> :   | <b>Part Number</b> : D205711013                            |
| <b>This Issue</b> : 04/01/2008 <b>S.O. No.</b> :   | <b>Drawing Number</b> : N/A                                |
| <b>Prsht Rev.</b> : NC   | <b>Project Number</b> : N/A                                |
| <b>First Issue</b> : 04/01/2008 <b>Type</b> : PURCHASED PARTS  | <b>Drawing Revision</b> : N/A                              |
| <b>Previous Run</b> : 26016  | <b>Material</b> : N/A                                      |
| <b>Written By</b> :                 | <b>Due Date</b> : 04/01/2008 <b>Qty:</b> 1 <b>Um:</b> Each |
| <b>Checked &amp; Approved By</b> :  |  |
| <b>Comment</b> : Est Rev:A 04.11.09 New issue KJ/JLM   |  |

## Additional Product

Job Number:



|                |                              |                      |
|----------------|------------------------------|----------------------|
| <b>Seq. #:</b> | <b>Machine Or Operation:</b> | <b>Description :</b> |
|----------------|------------------------------|----------------------|

|     |    |                  |
|-----|----|------------------|
| 1.0 | DC | DOCUMENT CONTROL |
|-----|----|------------------|

**Comment:** DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D205-711-013 CHG001

|     |             |                       |
|-----|-------------|-----------------------|
| 2.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|

**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

|     |            |                         |
|-----|------------|-------------------------|
| 3.0 | D412711041 | Vertical Ref. Door Assy |
|-----|------------|-------------------------|

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

|                 |                         |       |
|-----------------|-------------------------|-------|
| Qty Part Number | Description             | Batch |
| 1 D412-711-041  | Vertical Reference Door |       |

Attach serviceable tags

|     |            |                     |
|-----|------------|---------------------|
| 4.0 | D205711113 | Wiring Harness, 205 |
|-----|------------|---------------------|

**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

|                 |                     |       |
|-----------------|---------------------|-------|
| Qty Part Number | Description         | Batch |
| 1 D205-711-113  | Wiring Harness, 205 |       |

Attach serviceable tags

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

Date: Friday, 04/01/2008 9:23:20 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR

Job Number: 36564

Part Number: D205711013

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

EA2046915205

Instrument Panel, 205



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description

Batch

1 EA20469-15-205 Instrument Panel, 205

Attach serviceable tags

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D205-711-013

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                                |                                 |                |                           |                       |                          |
|------|------|----------------------------------|--------------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action<br>Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng           | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |
|      |      |                                  |                                |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

**Eagle Copters Maintenance Ltd****WORK REPORT**

Work Order Number: 43895

V/Door

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

Item. 1 DOOR

**Squawk: 1.1**Discrepancy:

Modify Door to Vertical Reference Door

Resolution:

Door Modified to Vertical Reference Door as per STC No. SH92-54 on S/O 07-002281.

P/N D412-711-111 wiring harness W/O 43667 and P/N EA20469-15-412 instrument panel W/O 43667 supplied with door.

1.1 Work Done By: John Waite

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81

Signature: Colin Gould on 1/3/2008

Parts:

| Part Number     | Description   | Lot Number   | Condition | Qty |
|-----------------|---|--------------|-----------|-----|
| BELL212-L       | BUBBLE WINDOW ILO<br>EA20469-03 and<br>D412-711-101 | LT-07-011110 | New       | 1   |
| 204-030-481-001 | ROD ASSY  | LT-07-012284 | New       | 1   |
| 204-031-468-103 | HINGE HALF ASSY                                     | LT-07-018980 | New       | 1   |
| 110-070-41      | SEAL  | LT-07-019215 | New       | 15  |

Outside Services:

| Qty | Part Number     | Serial Number | Part Description | Service Description |
|-----|-----------------|---------------|------------------|---------------------|
| 1   | 204-030-853-155 |               | DOOR ASSEMBLY    | Modify              |

**Squawk: 1.2**Discrepancy:

paint door

Resolution:

Door painted as required

1.2 Work Done By: Colin Gould

\* End of Report \*

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*

\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*

**EAGLE COPTERS MAINTENANCE LTD.**  
 823 MCTAVISH ROAD NE. CALGARY, ALBERTA T2E 7E5  
 D.O.T. APPROVAL NO. 5-31

Nomenclature *Door V/R*  
 Manufacturer *BH.T* Type/Model *204/205/212*  
 Part No. *204-030-853-119* Serial No. *7/K*  
 Total time: *7/K* Work Order *43895*  
 T.S.O. *7/K* Overhaul ☐ NEW ☐  
 Inspected ☐ Tested ☐ Repair ☐ Modification ☒ Removal ☐  
 Previous Certification *CF-001*  
 The maintenance described has been performed in accordance with the applicable standards of airworthiness.  
*Jan 2/08*  
 DATE NAME OF AUTHORIZED INSPECTOR L.C. NO. / STAMP  
 Details of outstanding work and other information on reverse.

MAINTENANCE RELEASE

INSTALLED ON \_\_\_\_\_ DATE \_\_\_\_\_  
 (Additional work to be performed upon installation)  
 (Details of work performed / reason for removal)  
*Worked per SFC SH92-54*  
 REMARKS

MAINTENANCE RELEASE

Door modified to D205-711-013  
 etc SH92-54

**EAGLE COPTERS MAINTENANCE LTD.**

823 MCTAVISH ROAD N.E., CALGARY, ALBERTA T2E 7G9

D.O.T. APPROVAL No. **6-81**

Nomenclature Door, Copilot

Manufacturer BHT

Type/Model

Part No 204-030-853-125

Serial No. W/K

Total time W/K

Work Order 43896

T.S.O. W/K

Overhaul ☐

NEW ☐

Inspected ☐

Tested ☐

Repair ☐

Modification ☒

Removal ☐

Previous Certification C.F.B.U.A.

The maintenance described has been performed in accordance with the applicable standards of airworthiness.

Dec 12/07

DATE

NAME OF AUTHORIZED INSPECTOR [Signature]

LIC. No. / STAMP

Details of outstanding work and other information on reverse.

Eagle  
6-81 37

MAINTENANCE RELEASE